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Seventh Semester B.E. Degree Examination, Dec.2017/Jan.2018 **Non Destructive Testing**

Time: 3 hrs. Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions from each part.

PART - A

- a. What is Non destructive testing? State advantages and limitations of NDT. (08 Marks) 1 b. Explain with a neat sketch, liquid penetration test and mention its advantages and limitations. (12 Marks)
- With the help of neat sketch, briefly explain following Electro magnetization methods 2 used in Magnetic Particle Inspection (MPI).
 - i) Contact current flow method (using metal prods).
 - ii) Electro magnetic yoke method.

(10 Marks)

b. Briefly explain the general steps involved in Magnetic Particle Inspection (MPI).

(10 Marks)

- a. Explain the working principle of Eddy Current Inspection with a suitable sketch. (08 Marks)
 - b. Write a note on Applications of Eddy Current Inspection method (ECI). Mention the (12 Marks) advantages and disadvantages.
- a. With a neat sketch, explain the microwave holography. (10 Marks) 4
 - Write detailed application of microwave holography and mention their advantages and (10 Marks) disadvantages.

PART - B

- Write a short note on Basic Equipment used in Ultra Sonic Inspection (USI). (08 Marks) 5 (12 Marks)
 - Explain general characteristics of Ultra Sonic Waves.

- Explain Pulse Echo method of Ultrasonic Inspection, with neat sketch. (08 Marks)
 - Discuss the advantages, disadvantages and applications of USI (Ultra Sonic Inspection) (12 Marks)
- Explain the principle of Radiography and mention its applications and limitations. 7

(10 Marks)

- b. Write a note on: i) Radiographic film ii) Radiographic sensitivity iii) Image Quality (10 Marks) Indicator (Penetrameter).
- a. With a neat sketch, explain the working of Optical holographic recording. (10 Marks) 8
 - b. Write a note on:
 - i) Systems and techniques of Acoustic holography.
 - ii) Applications of Acoustic holography.

(10 Marks)